

INK WF 40

<u>INK WF 40:</u>	Economical water based ink for printing on non-absorptive surfaces. They can also be used for flexographic printing with or without doctor blade. Higher ionization for 35-42 dyn is recommended. It is recommended to dry in 70-80°C with expenditure 70m/s
<u>Usage:</u>	different types of poliethylen foil, polyethylen coated paper, OPP requires testing
<u>Performance:</u>	optimal gloss high resistance to 120-140°C temperature high water resistance after 24h
<u>Efficiency:</u>	130 m ² /kg
<u>Reaction (pH scale):</u>	slightly alkaline: 7.8-8.2
<u>Package:</u>	bucket 20 kg, 30kg or drum 200kg, or IBC 1000kg
<u>Additions:</u>	WF40-04050 extender for change of shade CA-010558 antifoam max 1% CA-00130 wash cleaner CA-00185 wax max 6% CP-00001 accelerator for ink CW-531184 rub resistance wax CZ-115414 thickeners of ink max 0.5%
<u>Thinners:</u>	standart thinner: water (optimal 7%) accelerator: ethanol / water (1:1) retarder: CA-00186
<u>Anilox:</u>	ceramic or chromic cylinder
<u>Imrortant:</u>	polimers and aniloxes must be cleaned after work. Ink of this type cannot be stored in temperature lower than 5°C
<u>Viscosity:</u>	26-38 s FORD N°4
<u>Warranty:</u>	Mix well before use. Ink in its original packaging (20kg lub 30kg), closed and stored in standard conditions has 12 months of usege period. Ink of this type cannot be stored in temperature lower than 5°C.

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